

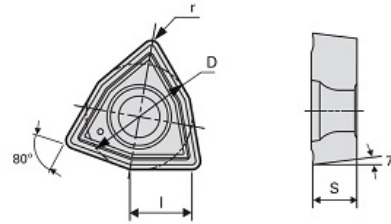
Drill Body - 3xD

EDP No.	Description	Drill Depth	DC	LU	LPR	LS	DCON	Insert Size	Net Price
37000811	YGWC3-0750S100F2250-03	3xD	0.75	2.25	3.11	2.205	1.00	WCMX030208	\$ 94.50
37000812	YGWC3-0812S100F2433-04	3xD	0.8125	2.433	3.228	2.205	1.00	WCMX040208	\$ 94.50
37000813	YGWC3-0875S100F2624-04	3xD	0.875	2.624	3.465	2.205	1.00	WCMX040208	\$ 94.50
37000814	YGWC3-0937S100F2811-05	3xD	0.9375	2.811	3.701	2.205	1.00	WCMX050308	\$ 98.00
37000815	YGWC3-1000S100F3000-05	3xD	1.00	3.00	3.819	2.205	1.00	WCMX050308	\$ 98.00
37000816	YGWC3-1063S100F3189-05	3xD	1.063	3.189	4.055	2.205	1.00	WCMX050308	\$ 98.00
37000817	YGWC3-1125S100F3366-05	3xD	1.125	3.366	4.173	2.205	1.00	WCMX050308	\$ 98.00
37000818	YGWC3-1250S125F3750-06	3xD	1.25	3.75	4.843	2.362	1.25	WCMX06T308	\$ 101.50
37000819	YGWC3-1375S125F4122-06	3xD	1.375	4.122	5.197	2.362	1.25	WCMX06T308	\$ 101.50
37000820	YGWC3-1500S125F4500-06	3xD	1.50	4.50	5.551	2.362	1.25	WCMX06T308	\$ 101.50
37000821	YGWC3-1750S125F5250-06	3xD	1.75	5.25	6.26	2.362	1.25	WCMX06T308	\$ 115.50
37000822	YGWC3-2000S150F6000-08	3xD	2.00	6.00	7.283	2.756	1.50	WCMX080412	\$ 168.00

Drill Body - 5xD

EDP No.	Description	Drill depth	DC	LU	LPR	LS	DCON	Insert Size	Net Price
37000823	YGWC5-0750S100F3750-03	5xD	0.75	3.75	4.606	2.205	1.00	WCMX030208	\$ 164.50
37000824	YGWC5-0812S100F4055-04	5xD	0.8125	4.055	5.00	2.205	1.00	WCMX040208	\$ 164.50
37000825	YGWC5-0875S100F4374-04	5xD	0.875	4.374	5.197	2.205	1.00	WCMX040208	\$ 164.50
37000826	YGWC5-0937S100F4685-05	5xD	0.9375	4.685	5.591	2.205	1.00	WCMX050308	\$ 171.50
37000827	YGWC5-1000S100F5000-05	5xD	1.00	5.00	5.787	2.205	1.00	WCMX050308	\$ 171.50
37000828	YGWC5-1063S100F5135-05	5xD	1.063	5.315	6.181	2.205	1.00	WCMX050308	\$ 171.50
37000829	YGWC5-1125S100F5610-05	5xD	1.125	5.61	6.476	2.205	1.00	WCMX050308	\$ 171.50
37000830	YGWC5-1250S125F6250-06	5xD	1.25	6.25	7.313	2.362	1.25	WCMX06T308	\$ 178.50
37000831	YGWC5-1375S125F6870-06	5xD	1.375	6.87	7.953	2.362	1.25	WCMX06T308	\$ 178.50
37000832	YGWC5-1500S125F7500-06	5xD	1.50	7.50	8.543	2.362	1.25	WCMX06T308	\$ 178.50
37000833	YGWC5-1750S125F8750-06	5xD	1.75	8.75	9.969	2.362	1.25	WCMX06T308	\$ 227.50
37000834	YGWC5-2000S150F10000-08	5xD	2.00	10.00	11.299	2.756	1.50	WCMX080412	\$ 297.50

WCMX



EDP No.	Designation	Grade	Dimension "l"	Dimension "D"	Dimension "S"	Dimension "R"	Net Price
32000031	WCMX030208	YG602					\$ 3.98
32000086	WCMX030208	YG713					\$ 3.98
32000003	WCMX040208	YG602	0.131	0.250	0.095	0.031	\$ 3.98
32000087	WCMX040208	YG713					\$ 3.98
32000001	WCMX050308	YG602	0.133	0.313	0.125	0.031	\$ 3.98
32000088	WCMX050308	YG713					\$ 3.98
32000002	WCMX06T308	YG602	0.176	0.375	0.156	0.031	\$ 4.26
32000089	WCMX06T308	YG713					\$ 4.26
32000004	WCMX080412	YG602	0.286	0.500	0.187	0.047	\$ 4.85
32000090	WCMX080412	YG713					\$ 4.85

Drilling Overview

Drilling Grades

Drilling Grades		P Steel				M Stainless steel				K Cast iron				H Hardened steel			
		P05	P15	P25	P35	M05	M15	M25	M35	K05	K15	K25	K35	H05	H15	H25	H35
PVD	YG602			602			602			602							
	YG713		713													713	

<p>YG602</p> <p>P20 - P35 M20 - M40</p> <p>K20 - K40 S15 - S25</p>	<p>PVD - TiAlN</p>	<p>Universal grade for General Drilling Application</p> <ul style="list-style-type: none"> Ultra Dense PVD Coating with optimal thermal resistance & strength Sub-Micron substrate designed for demanding application
<p>YG713</p> <p>P15 - P25</p> <p>H20 - K30</p>	<p>PVD - TiAlN</p>	<p>Drilling Grade for General Steel Application</p> <ul style="list-style-type: none"> Multi-layer TiAlN structure realizes stronger crater and flank wear resistance Fine-grained carbide and balanced substrate